



*Series 413  
Vinyl Double-Hung  
Tilt-Sash Windows*



*413 Insulated Double-Hung, Tilt-Sash Window*

- Precision mitered, Fusion welded corners provide superior structural strength and weather resistance
- Constant force coil balance system provides easy movement of operable sash
- Spring-loaded night latches allow sash to be positioned for comforting ventilation
- Rounded sashes create a more elegant finish to complement the interior of your home
- Double weather-strip blocks wind and water infiltration
- 7/8" insulated glass provides energy saving thermal efficiency
- Integrated lift rail for easy open and close action of operable sash
- Beveled exterior frame adds a stylish architectural accent
- Cam-lock assembly provides comforting security and helps assure weather-strip compression
- Interlocking panels minimize air and water infiltration
- Aluminum-reinforced operating panels provide added strength and helps achieve a DP-50 rating in most common sizes
- Full-screen standard feature, allowing ventilation while providing protection against insect infiltration
- Double strength, Special Low maintenance, Low-E Glass and Argon Gas provides superior thermal performance that is Energy Star rated
- Rubber bulb seal helps block air and water infiltration
- Sloped-sill allows for easy water run-off
- 25-Year glass breakage warranty

*Also Available*

- Series 413 Insulated Double Slider
- Series 413 Insulated Picture Window
- Series 413 Insulated Shapes

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Manufacturer reserves the right to substitute components as necessary for continued product improvement.